QUALITY ASSURANCE PROGRAM (QAP)

CITY OF CLOVIS COUNTY OF FRESNO, CALIFORNIA



Adopted June 1998
Updated May 2009
Updated May 2014
Updated September 2017

Approved By:

Michael J. Harrison, City Engineer September 20, 2017



OVERVIEW

A Quality Assurance Program (QAP) is a sampling and testing program that provides assurance that the materials and workmanship incorporated in each highway construction project are in conformance with the contract specifications. The main elements of a QAP are acceptance testing and independent assurance sampling and testing. The requirements for the type of QAP depend on whether the project is on or off the NHS. State and Federally funded projects require all local agencies to have a QAP in-place to assure that the materials installed are in compliance with the plans and specifications. This is also sound practice that should be followed regardless of the funding source.

Most specifically, local agencies must have a QAP in conformance with Section 16.14 of the *Local Assistance Procedures Manual (LAPM)* and Caltrans will not process construction Requests for Authorization for projects not covered by a conforming QAP.

PURPOSE

This QAP is official policy of the City of Clovis and will be followed by City of Clovis Engineering Division for construction projects it undertakes off the National Highway System.

POLICY

Both the Caltrans Test Methods and the American Society for Testing and Materials (ASTM) test Methods will be acceptable by this QAP. The method of conversion is shown in Attachment 1 "Caltrans Test Method - ASTM Test Method Conversion Chart," from the Local Assistance Procedures Manual. Any future changes to the LAPM are hereby incorporated by reference. The plans and specifications will determine the method of acceptance for each individual project.

DEFINITIONS

<u>Material Testing Agency</u> – The qualified commercial firm, in the business to do such work, hired by the City of Clovis to take samples in the field, perform the field and laboratory analysis by recognized industry standards, and reports the results directly to the Project Inspector.

<u>Project Inspector</u> – The City of Clovis representative assigned to the project for the purpose of inspection of field work, and coordinating the sampling and testing of materials to verify compliance with the plans and specifications.

<u>Resident Engineer</u> – The City of Clovis representative, licensed as a Civil Engineer in the State of California, which is responsible for the overall administration of the project to assure compliance to the plans and specifications.

QA/QC PROCEDURAL REQUIREMENTS

I. MATERIAL TESTING AGENCY

The City of Clovis will contract out with a commercially licensed firm that regularly performs material testing as a business, to do the field sampling and laboratory testing. All work, performed by the firm, shall be performed under the responsible charge of a qualified licensed Civil Engineer / Geotechnical Engineer in the State of California who is employed by the material-testing agency.

The Material Testing Agency shall maintain laboratory accreditation and have its testing machines calibrated annually by impartial means using devices of accuracy traceable to the National Bureau of Standards. The Laboratory shall participate in the AASHTO Materials Reference Laboratory (AMRL) and Cement and Concrete Reference Laboratory (CCRL) inspection programs as appropriate. The testing agency shall provide evidence, to the City Engineer, of their testing agency laboratory accreditation on an annual basis.

II. ACCEPTANCE TESTING

The Project Inspector shall inspect materials that need to be inspected at the job site, to assure compliance with the plans and specifications. When the Project Inspector determines that field testing and sampling is necessary by the specifications and/or required by recognized industry standards, the project inspector shall coordinate that activity with the Material Testing Agency.

Test results provided by the Material Testing Agency, shall be reported directly to the Project Inspector. On failed test results, it is the Project Inspector's responsibility to

advise the Contractor and direct them to take corrective action in order to obtain corrective work to show compliance with the plans and specifications. Test results and daily activity reports shall be on file and maintained in the project records. Testing reports shall be submitted to the City within five (5) working days of completion of the field work. The City shall also further stipulate the turnaround of testing results in the professional service contract between the City and the Material Testing Agency.

III. TESTING OF MANUFACTURED MATERIALS

In general, the City of Clovis will accept "Certificates of Compliance" from the manufacturer for products in which the industry has demonstrated a high degree of reliability in meeting specifications. The Resident Engineer or the Project Inspector will designate on the approved submittal sheet when sampling, inspection, and/or testing are needed at the source of the material.

When source inspection is necessary, the Project Inspector will arrange to have a qualified individual and/or a qualified Material Testing Agency perform the work. Certificates of Compliance are usually accepted for materials listed in Attachment 2 "Materials Typically Accepted by a Certificate of Compliance," from the LAPM. Any future changes to the LAPM are hereby incorporated by reference.

IV. INDEPENDENT ASSURANCE SAMPLING AND TESTING

The purpose of independent assurance sampling and testing (IAST) is to assure that individuals performing each test are performing it correctly, and that the equipment used has been properly maintained and calibrated. As a result, the City of Clovis will only use the services of a commercially licensed firm that meets the criteria stated above for a Material Testing Agency. The material-testing agency will also have a QAP to verify that acceptance testing is being performed correctly.

V. PROJECT CERTIFICATION

Upon completion of a project the licensed Civil Engineer/ Geotechnical Engineer who is employed by the Material Testing Agency shall complete a "Materials Certificate". Said Civil Engineer/Geotechnical Engineer shall certify that:

All testing procedures were performed in conformance with the applicable

standards and/or methods for that test; and,

The results of the tests on acceptance samples indicate that the materials

incorporated in the construction work were in conformity with the

approved plans and specifications.

VI. RECORD OF TEST RESULTS

The Project Inspector shall maintain a material and testing "Summary Log" for each material requiring multiple sampling and testing. The summary log shall include appropriate data such as station location, depth of test sample, and approximate

quantity of material represented by the test sample, test results, and tester name. Failed

initial test results, which require re-testing of the material, will be cross-referenced to the

passing test on the summary log.

VII. FREQUENCY OF TESTING

The frequency of sampling and testing shall be conducted in accordance with the plans and specifications, and as required in the LAPM. Attachment 3 "Size, Frequency and Location of Sampling and Testing Tables" is the current LAPM requirement. Any future

changes to the LAPM are hereby incorporated by reference.

Whenever a failure occurs, sufficient additional acceptance tests shall be included in the

records, including a description of the corrective measures taken.

Approval Recommended By:

Michael J. Harrison, PE

City Engineer

Date

CALTRANS TEST METHOD - ASTM TEST METHOD CONVERSION CHART Testing Procedures - for local agency use only

Use this CTM - ASTM conversion chart to assist you in determining acceptance test requirements and frequencies, as detailed in Caltrans *Construction Manual* Chapter 6, "Sampling and Testing." Refer to the Agency, special provisions, contract plans, and applicable standard specifications, for correct sampling and test methods (ASTM-CTM).

СТМ	ASTM	Book of Standards	TEST PROCEDURE	NOTE S
105			Calculations Pertaining to Gradings and Specific Gravities	2
125	D75 D979	4.02 4.03	Sampling Highway Materials (when approved) Standard Practice for Sampling Aggregates Practice for Sampling Bituminous Paving Mixtures	3 3
201	C702	4.02	Soil & Aggregate Sample Preparation Reducing Field Samples of Aggregate to Testing Size	13
202	C136 C117	4.02 4.03	Sieve Analysis of Fine and Coarse Aggregate Sieve Analysis of Fine and Coarse Aggregate Material Finer Than 75-um (#200) Sieve in Mineral Aggregates by Washing	
205			Percentage of Crushed Particles	1
206	C127	4.02	Specific Gravity and Absorption of Coarse Aggregate Specific Gravity and Absorption of Coarse Aggregate	
207	C128	4.02	Specific Gravity and Absorption, Fine Aggregate Specific Gravity and Absorption, Fine Aggregate	
208			Apparent Specific Gravity of Fine Aggregate	1
211	C131	4.02	Abrasion of Coarse Aggregate by Use of the Los Angeles Rattler Machine Resistance to Degradation, Small-Size Coarse Agg. by Abrasion & Impact, L.A. Machine	
213	C40	4.02	Organic Impurities in Concrete Sand Organic Impurities in Fine Aggregate for Concrete	
214	C88	4.02	Soundness of Aggregates by Use of Sodium Sulfate Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate	1
216	D1556 D1557	4.08 4.08	Relative Compaction of Untreated and Treated, Soils & Aggregates Density of Soil In-place by the Sand Cone Method Moisture-Density Relations of Soils & Soil-Agg. Mixtures, 10-lb. Rammer, 18-in Drop	11
217			Sand Equivalent (only authorized method per Caltrans 07, District Materials Engineer)	1,9
223			Surface Moisture in Concrete Aggregate	1
226	C566	4.02	Moisture Content in Soils by Oven Drying Total Moisture Content of Aggregate by Drying	
227			Evaluating Cleanness of Coarse Aggregate	1
229	D3744	4.03	Durability Index Aggregate Durability Index	1
231	D2922	4.08	Relative Compaction of Soils by the Area Concept Utilizing Nuclear Gages Density of Soil & Soil-Aggregate In-place by the Nuclear Method	4

CTM - ASTM Testing Procedures - for local agency use only

Use this CTM - ASTM conversion chart to assist you in determining acceptance test requirements and frequencies, as detailed in Caltrans *Construction Manual* Chapter 6, "Sampling and Testing." Refer to the Agency, special provisions, contract plans, and applicable standard specifications, for correct sampling and test methods (ASTM-CTM).

СТМ	ASTM	Book of Standards	TEST PROCEDURE	NOTES
301	D2844	4.08	R-Value of Treated & Untreated, Bases, Subbases & Basement Soils R-Value and Expansion Pressure of Compacted Soils	1
302	D1664	4.03	Film Stripping Coating and Stripping of Bitumen-Aggregate Mixtures	
303			Centrifuge Kerosene Equivalent	1
304	D1561	4.03	Preparation of Bituminous Mixtures for Testing Prep. of Bituminous Mixture Test Specimens by Means of Calif. Kneading Compactor	1
305			Swell of Bituminous Mixtures	I
307			Moisture Vapor Susceptibility of Bituminous Mixtures	1
308	D1188	4.03	Bulk Specific Gravity and Weight Per Cubic Foot of Bituminous Mixtures Bulk Sp.G. and Density of Compacted Bituminous Mixtures, Paraffin-Coated Specimens	
310	D2172	4.03	Asphalt and Moisture Contents of Bituminous Mixtures by Hot Solvent Extraction Extraction of Bitumen from Bituminous Paving Mixtures (Method A, B, or C)	5 6,10
312			Design and Testing of Class "A" and "B" Cement Treated Base	1
338			Cement or Lime Content in Treated Aggregate by the Titration Method	1
339	D2995	4.03	Determination of Distributor Spread Rate Determining Application Rate of Bituminous Distributors	
362	D2172	4.03	Asphalt Content of Bituminous Mixtures by Vacuum Extraction Quantitative Extraction of Bitumen from Bituminous Paving Mixtures (Method "E")	5 6
366			Stabilometer Value	1
367			Recommending Optimum Bitumen Content (OBC.)	1
370	D4643	4.08	Determining Moisture Content of Asphalt Mixtures or Mineral Agg., Microwave Ovens Determination of Water (Moisture) Content of Soil by the Microwave Oven Method	
375	D2950	4.03	In-place Density & Relative Compaction of AC Pavement (nuclear) Density of Bituminous Concrete In-place by the Nuclear Method	5,7,12 6,7
379	D4125	4.03	Asphalt Content of Bituminous Mixtures by use of the Troxler Nuclear Gage Asphalt Content of Bituminous Mixtures by the Nuclear Method	5,8 6,8
405			Chemical Analysis of Water	1
415			Chloride Content in Organic Additives for Portland Cement Concrete	1

CTM - ASTM Testing Procedures - for local agency use only

Use this CTM - ASTM conversion chart to assist you in determining acceptance test requirements and frequencies, as detailed in Caltrans *Construction Manual* Chapter 6, "Sampling and Testing." Refer to the Agency, special provisions, contract plans, and applicable standard specifications, for correct sampling and test methods (ASTM-CTM).

CT M	ASTM	Book of Standards	TEST PROCEDURE	NOTES
504	C231	4.02	Air Content of Freshly Mixed Concrete by the Pressure Method Air Content of Freshly Mixed Concrete by the Pressure Method	
515			Relative Mortar Strength of Portland Cement Concrete Sand	1
518	C138	4.02	Unit Weight of Fresh Concrete Unit Weight, Yield, and Air Content (Gravimetric) of Concrete	
521	C39	4.02	Compressive Strength of Molded Concrete Cylinders Compressive Strength of Cylindrical Concrete Specimens	
523	C293 C78	4.02 4.02	Flexural Strength of Concrete (using simple beam with center-point loading) Flexural Strength of Concrete (using simple beam with center-point loading) Flexural Strength of Concrete (using simple beam with third-point loading)	1
528			Freeze Thaw Resistance of Aggregates in Air-Entrained Concrete	1
529			Proportions of Coarse Aggregate in Fresh Concrete	1
530			Determining the Effect of H ₂ O-Reducing and Set-Retard. Admix. Drying Shrinkage PCC	1
533	C360 C143	4.03 4.02	Ball Penetration in Fresh Portland Cement Concrete Ball Penetration in Fresh Portland Cement Concrete Slump of Freshly Mixed PCC	
539	C172	4.02	Sampling Fresh Concrete Sampling Freshly Mixed Concrete	
540	C31	4.02	Making, Handling, & Storing Concrete Compressive. Test Specimens in the Field Making & Curing Concrete Test Specimens in the Field	
541			Flow of Grout Mixtures (flow cone method)	1
543	C173	4.02	Air Content of Freshly Mixed Concrete by the Volumetric Method Air Content of Freshly Mixed Concrete by the Volumetric Method	
548	***************************************		Evaluation of Aggregate for Lean Concrete Base (LCB.)	1

Notes

- 1. Use the CALTRANS Method.
- 2. Use the methods of calculation within the applicable test method first. Refer to CTM 105 as necessary.
- 3. Use the Caltrans Construction Manual procedures as necessary when ASTM D75 or D979 do not adequately cover the item to be sampled.
- 4. Use the direct transmission method only, the air gap method shall not be used. All nuclear gages must have local Caltrans District calibration within the last year. The data sheets provided by the local Caltrans District shall be used when determining the in-place density.
- 5. Sample from the job site, across the mat, immediately behind the paving machine (Caltrans Construction Manual).
- 6. Sample per ASTM D 979 paragraph 4.2.3., sample from the job site, across the mat, immediately behind the paving machine.
- 7. All nuclear gages used for this test must be calibrated on the six (6) DNTM&R AC Standard Blocks. The Data sheets provided by the local Caltrans District shall be used when determining the in-place density.
- 8. Recommended Percent (%) AC method for Rubberized Bituminous Paving mixtures.
- 9. The hand method of shaking is not authorized and shall not be used. An electro-mechanical or hand-operated mechanical. Sand Equivalent shaker must be utilized for this test.
- 10. This Method covers hot solvent, centrifuge, and vacuum extraction.
- 11. Compaction Apparatus shall be calibrated in accordance with ASTM D 2168, Method B (ASTM Book 4.08).
- 12. Test Maximum Density (TMD) shall be performed by Caltrans Test Method 375, Section F. Test Max. Density.
- 13. Splitters must be of the fixed riffle type (no adjustable splitters).

MATERIALS TYPICALLY ACCEPTED BY CERTIFICATE OF COMPLIANCE PER CALTRANS STANDARD SPECIFICATIONS - 2006 Edition

Material

Aluminum Pipe (Entrance Tapers, Arches, Pipe Down drains, Reducers, Coupling Bands and Slip Joints)

Asphaltic Emulsion

Concrete admixtures

Corrugated Steel Pipe and Corrugated Steel Pipe Arches

Culvert and Drainage Pipe Joints

Electrical Conductors/components

Engineering fabric

Fiber

Lime

Liquid Asphalt

Metal Target Plates

Minor Concrete

Mulch

Paint (Traffic Stripe)

Perforated Steel Pipe

Plastic Pipe

Polyvinyl Chloride Pipe and Polyethylene Tubing

Portland Cement

Reinforced Concrete Pipe

Reinforcing Steel

Stabilizing Emulsion

Steel Piles

Structural Timber and Lumber

Temporary Railing (Type K)

Timber and Lumber

Treated Timber and Lumber

Soil Amendment

Structural Metal Plate Pipe Arches and Pipe Arches

Steel Entrance Tapers, Pipe Down Drains, Reducers, Coupling Bands and Slip Joints

Waterstop

Note: Usually these items are inspected at the site of manufacture or fabrication and reinspected after delivery to the job site.

^{*} If Caltrans Standard Specifications May 2006 is part of contract specifications.

Materials Acceptance Sampling and Testing Requirements: Earthwork (1 of 3)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
STRUCTURE I	BACKFILL (Section	ion 19-3.02C)			
Sieve Analysis Sand Equivalent	California Test 202 California Test 217	50 lb	Materials site or stockpile	1 every 3,000 tons or 2,000 cu yd; see Remarks	If material is uniform and well within specification limits, test frequency may be decreased to 1 per day
Relative Compaction	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 8 in. of thickness, see Remarks	Relative compaction test is required at each location structure backfill is placed
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	1 every relative compaction test, see Remarks	Wet common- composite test maximum value may be used in accordance with California Test 231
PERVIOUS BA	CKFILL MATER	IAL (Section 19-3.0	02D)		
Sieve Analysis	California Test 202	50 lb	Stockpile	1 every 3,000 tons or 2,000 cu yd; see Remarks	If material is uniform and well within specification limits, test frequency may be decreased to 1 per day
BASEMENT M	ATERIAL (Section	on 19-5)		tradition to the second	
R-Value	California Test 301	50 lb	Project site	Test to verify R- value if differing site conditions are encountered, see Remarks	R-value used in project designs are usually conservative and do not need to be field verified; if R-value testing in the materials report is incomplete because of preproject conditions, then additional R-value testing should be done to verify design R-value
Relative Compaction	California Test 231	Sample for California Test 216	California Test 216	1 every 2,000 sq yd	
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	1 every relative compaction test	

Materials Acceptance Sampling and Testing Requirements: Earthwork (2 of 3)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
EMBANKMEN	T CONSTRUCTION	ON (Section 19-6)		-01	
Relative Compaction	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 8 in. of thickness	
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	1 every relative compaction test, see Remarks	Wet common- composite test maximum value may be used in accordance with California Test 231
GEOSYNTHE	TIC REINFORCE	EMBANKMENT (Section 19-6.02B)		
Plasticity Index	California Test 204	50 lb	Materials site or stockpile	1 per source prior to use	
рН	California Test 643	50 lb	Materials site or stockpile	1 per source prior to use	
Sieve Analysis	California Test 202	50 lb	Stockpile	Prior to use, 1 every 3,000 tons or 2,000 cu yd, see Remarks	If material is uniform and well within specification limits, the test frequency may be decreased to 1 per day
BORROW MA	TERIAL (Section	19-7)	4		
R-Value	California Test 301	50 lb	Import borrow source	1 per source, see Remarks	Test for R-value only when an R-value is specified for import borrow in the special provisions; if material at import borrow source is not uniform, increase testing frequency

Materials Acceptance Sampling and Testing Requirements: Earthwork (3 of 3)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
SHOULDER E	BACKING (Section	n 19-9)			
Crushed Particles	California Test 205		Materials site or stockpile	1 per project prior to use	
Durability	California Test 229	50 lb	Materials site or stockpile	1 per project prior to use	
Unit Weight	California Test 212 Rodding Method	00 15	Materials site or stockpile	1 per project prior to use	
Sieve Analysis	California Test 202			1 every 3,000	If material is uniform and well within
Sand Equivalent	California Test 217	50 lb	Materials site or stockpile	tons or 2,000 cu yd, see Remarks	specification limits, test frequency may be decreased to 1 per day

Note:
1. Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Stabilized Soils (1 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
LIME (Section	24-2.02)				
Various properties	See Standard Specifications Section 24-2.02	One 10-lb sample for each type and source of lime; use a 2-qt airtight container	Initial sample provided by contractor; subsequent sampling from mid-point of delivery	Each 100 tons of lime, 2 per day maximum; see Remarks	Must be on an Authorized Material List and certificate of compliance must accompany each shipment; recommend 1 acceptance test per 5 samples of lime
LIME TREATM	ENT				
DETERMINATI	ON OF LIME APPL	ICATION RATE	(Section 24-2.01D)		
Unconfined Compressive Strength	California Test 373	100 lb	Native soils; test each type of material to be	Prior to soil stabilization work and if source of lime changes; see Remarks	To determine appropriate lime content
Optimum Moisture Content	California Test 373		treated	Prior to soil stabilization work	
VERIFICATION	OF LIME APPLIC	ATION RATE AN	ID STABILIZED SOII	MIXTURE (Section	24-2.01D)
Lime Application (Dry Form)	Calibrated tray method or equal	Building paper or pan of known area	Surface receiving lime	Each 40,000 sq ft, 2 per day minimum; see Remarks.	To determine if application rate is within ± 5% of ordered application rate
Lime Application (Slurry Form)	Volumetric measurement that is then reduced to lime weight	Determined over known area	Slurry holding tank	Each 40,000 sq ft, 2 per day minimum; see Remarks	To determine if application rate is within ± 5% of ordered application rate
Uniformity of Mixed Stabilized Soil	Phenolphthalein alcohol indicator solution spray	N/A	Representative areas	Each day at five separate locations; see Remarks	Taken after completion of initial mixing
Moisture Content of Mixed Stabilized Soil	California Test 226	0.25 lb each sample	Representative areas at mid depth	Each day at five separate locations to verify contractor's quality control tests; see Remarks	Taken during mellowing period
Gradation of Mixed Stabilized Soil	California Test 202	25 lb	Representative areas	1 every 4,000 sq yd, 1 per day minimum; see Remarks	Taken prior to compaction

Materials Acceptance Sampling and Testing Requirements: Stabilized Soils (2 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
MIXED STABI	_IZED SOIL (Sec	tions 24-2.01 and	24-2.03)		
Relative Compaction	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 6 in. of thickness	
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	1 every relative compaction test; see Remarks	Wet common- composite test maximum value may be used in accordance with California Test 231
Dimensions	Measurement	N/A	Random locations in place after compaction	As necessary for verification of stabilized soil thickness and surface grades	
CURING SEAL	-ASPHALTIC EM	IULSION (Section	24-1.02C)		
Various properties based on asphaltic emulsion type used; see Standard Specifications Section 94	Based on asphaltic emulsion type used; see Standard Specifications Section 94	1/2-gal plastic jug with screw- on lid	Sampling line leading to the spray bar	1 each shipment; see Remarks	Each shipment must be accompanied by a certificate of compliance; recommend 1 random test from samples taken

Note:

Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Aggregate Subbases

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
AGGREGATE	SUBBASE				
Gradation (Sieve Analysis)	California Test 202	50 lb	Windrow or	Every 3,000 tons or 2,000 cu yd; see Remarks and Note 2	If material is uniform and well within specification limits, frequency may be decreased to 1 test per day
Sand Equivalent	California Test 217	30 (0)	roadway	Every 3,000 tons or 2,000 cu yd; see Remarks and Note 2	If material is uniform and well within specification limits, frequency may be decreased to 1 test per day
R-Value	California Test 301	50 lb	Windrow or roadway	Every 3,000 tons or 2,000 cu yd; see Remarks	R-value testing may be reduced to minimum 1 acceptance test per project when test records demonstrate that material from the same source, and having comparable grading and sand equivalent values, meets minimum R-value requirements
Relative Compaction	California Test 231	Sample for California Test 216	Roadway in accordance with California Test 231	Every 2,000 sq yd	
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	Every 2,000 sq yd; see Remarks	Wet common- composite test maximum value may be used in accordance with California Test 231
Dimensions	N/A	N/A	Random locations	As necessary for acceptance	Verify thickness of aggregate subbase

Notes:
1. Refer to California Test 125 for sampling procedures.
2. If material is outside the specification limits, sample and test representative material every 500 cu yd so that deductions may be taken for noncompliant material.

Materials Acceptance Sampling and Testing Requirements: Aggregate Bases

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
AGGREGATE	BASES				
Gradation (Sieve Analysis)	California Test 202	50 lb	Windrow or	Every 3,000 tons or 2,000 cu yd; see Remarks and Note 2	If material is uniform and well within specification limits, frequency may be decreased to 1 test per day
Sand Equivalent	California Test 217	30 (1)	roadway	Every 3,000 tons or 2,000 cu yd; see Remarks and Note 2	If material is uniform and well within specification limits, frequency may be decreased to 1 test per day
R-Value	California Test 301	50 lb	Windrow or roadway	Every 3,000 tons or 2,000 cu yd; see Remarks	R-value testing may reduced to minimum 1 acceptance test per project when test records demonstrate that material from the same source, and having comparable grading and sand equivalent values, meets minimum R-value requirements
Durability Index	California Test 229	50 lb	Windrow or roadway	1 per project; see Remarks	Durability test not required for Class 3 aggregate base
Moisture	California Test 226	25 lb	Materials site or stockpile	2 daily when aggregate base is paid for by weight	
Relative Compaction	California Test 231	Sample for California Test 216	Roadway in accordance with California Test 231	Every 2,000 sq yd	
Maximum Wet Density	California Test 216	35 lb	Relative compaction test site locations	Every 2,000 sq yd, see Remarks	Wet common- composite test maximum value may be used in accordance with California Test 231
Dimensions	N/A	N/A	Random locations	As necessary for acceptance	Verify thickness of aggregate base

Refer to California Test 125 for sampling procedures.
 If material is outside the specification limits, sample and test representative material every 500 cu yd so that deductions may be taken for noncompliant material.

Materials Acceptance Sampling and Testing Requirements: Cement Treated Bases (1 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks	
CEMENT TREA	ATED BASE Clas	ss A or Class B				
AGGREGATE				a grand the		
Gradation (Sieve Analysis) California Test 202, California Test 105		Test 202, California		1 every 3,000 tons or 2,000 cu yd, minimum 1 per day of		
Sand Equivalent	California Test 217		roadway	production		
AGGREGATE	Class B					
R-Value (with and without cement)	California Test 301	100 lb for aggregate qualification	Windrow or roadway	Prior to production		
CEMENT Type	II Portland Cem	ent		,		
Various Properties Must comply with Standard Specifications Section 90- 1.02B(2)	See Standard Specifications Section 90- 1.02B(2)	8 lb	CTB plant or cement spreader	1 each 100 tons of cement, 2 per day maximum; see Remarks	Recommend 1 acceptance test per project for cement from approved suppliers and certificate of compliance with each shipment	
WATER			,			
Chlorides	California Test 422	Clean 2-qt plastic jug with	At point of use	1 per source;	Water supplies for domestic use do not	
Sulfates	California Test 417	lined, sealed lid	7 tt point of doo	see Remarks	need to be tested	
COMPLETED	MIX Class A					
Compressive Strength	California Test 312	See California Test 312, Part II	Windrow or roadway prior to compaction	1 per day; see Remarks	If first 3 days of production test records demonstrate materials are in compliance, recommend test every 5 days of production	
COMPLETED	VIIX Class B		<u></u>			
R-Value	California Test 301	50 lb	Windrow or roadway prior to compaction	1 every 3,000 tons or 2,000 cu yd; see Remarks	Recommend R-value testing be reduced to 1 every 10,000 cu yd when test records demonstrate that material from the same source, and having comparable grading and sand equivalent values, meets the minimum R-value requirements	

Materials Acceptance Sampling and Testing Requirements: Cement Treated Bases (2 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
COMPLETED MIX Cla	iss A and Class	В			
Cement Content	California Test 338	See California Test 338, Part I	Windrow or roadway prior to compaction	1 every 1,500 tons or 1,000 cu yd, minimum 1 per day of production	
Optimum Moisture	California Test 312	See California Test 312	Windrow or roadway	Prior to production	
Moisture Content	California Test 226	10 lb in sealed container	Roadway prior to compaction	2 daily	
Relative Compaction	California Test 312 or 231	Sample for California Test 216	Roadway in accordance with California Test 231	1 every 2,000 sq yd	
Maximum Wet Density	California Test 216, California Test 312	35 lb	Relative compaction test site locations	1 every 2,000 sq yd; see Remarks	Wet common-composite test maximum value may be used in accordance with California Test 231
Dimensions	N/A	N/A	Random locations	As necessary for acceptance	Verify thickness of CTB

Note:

^{1.} Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Concrete Bases

Lean Concrete Base

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
LEAN CONCRI	ETE BASES				
Compressive strength (7-days)	ASTM C39	2 cylinders - 6x12 inches	Concrete truck discharge chute	1,000 cu yd or 1 day's production if less than 1,000 cu yd	
RAPID STREN	GTH CONCRETE	BASE			
Modulus of rupture (7-days)	California Test 524	3 beams - 6x6x20 inches	Concrete truck discharge chute	1 per 500 cu yd or 1 day's production if less than 500 cu yd.	
LEAN CONCRE	TE BASE RAPID	SETTING			
Compressive strength (7-days)	California Test 521	2 cylinders - 6x12 inches	Concrete truck discharge chute	1 per 500 cu yd or 1 day's production if less than 500 cu yd.	
CONCRETE BA	\SE				
Modulus of rupture (7- days)	California Test 523	2 beams of 6x6x32 in. for centerpoint loading or 6x6x20 in. for third-point loading	Concrete truck discharge chute	1,000 cu yd or 1 day's production if less than 1,000 cu yd	
Dimensions	N/A	N/A	Random locations	As necessary for acceptance	Verify thickness of base

Note:

Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Treated Permeable Bases

Asphalt Treated Permeable Base (ATPB) (1 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
AGGREGATE					
Percentage Crushed Particles	California Test 205	Combined two 40-lb canvas		Prior to	
Los Angeles Rattler (at 500 revolutions)	California Test 211	bags (see Note 2) or Batch 160 lb (proportioned	Plant	production and minimum 1 random for every 50,000 tons or less of paving	
Film Stripping	California Test 302	per bin percentages)		less of paving	
Gradation (Sieve Analysis)	California Test 202	Combined two 20-lb canvas bags (see Note		1 for every 4 hours of production	
Cleanness Value	California Test 227	3) or Batch 40 lb (proportioned per bin percentages)	Plant	1 for every 4 hours of production	Recommend 1 acceptance test per day if 3 consecutive results exceed 62
ASPHALT					
Various properties based on asphalt type used; see Standard Specification Section 92	Based on asphalt type used; see Standard Specifications Section 92	1-qt can	Asphalt feed line connecting plant storage tanks	1 per day	Certificate of compliance required for each shipment; if asphalt binder source is not on approved list, sample and test asphalt before use
COMPLETED N	NIX				
Asphalt Content	California Test 382	40 lb in metal containers	Plant, truck, windrow, or roadbed	1 for every 4 hours of production	
AGGREGATE					
Los Angeles Rattler (loss at 500 revolutions)	California Test 211	50 lb	Plant	Prior to production and minimum 1 random for every 25,000 cu yd	
Soundness	California Test 214	50 lb	Plant		
Sieve Analysis (Gradation)	California Test 202	40 lb	Plant	1 for every 4 hours of production; (see Note 4)	

Materials Acceptance Sampling and Testing Requirements: Treated Permeable Bases

Asphalt Treated Permeable Base (ATPB) (2 of 2)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
AGGREGATE (Cont.)				
Cleanness Value	California Test 227				
CEMENT					•
Cement, various properties; must comply with Standard Specifications Section 90- 1.02B(2)	Must comply with Standard Specifications Section 90- 1.02B(2)	8 lb	Concrete plant	1 for each 100 tons, 2 per day max; see Remarks	Recommend 1 acceptance test per project for cement from approved suppliers with certificate of compliance
WATER					
Chlorides	California Test 422	Clean 2-qt plastic jug with	At point of use; see	1 per source;	Water supplies for domestic use
Sulfates	California Test 417	lined, sealed lid	Remarks	see Remarks	do not need to be tested
Setting Time	ASTM C 191 or ASTM C 266				
Mortar Compressive Strength	ASTM C109	Contact METS for required	At point of use; see	1 per source;	Water supplies for domestic use
Coloring Agents	Must comply with Standard	quantity of water sample	Remarks	see Remarks	do not need to be tested
Alkalis	Specifications				
Specific Gravity	Section 90- 1.02D				

- Notes:
 1. Refer to California Test 125 for sampling procedures.
- Store one 40-lb canvas bag for dispute resolution.
 Store one 20-lb. canvas bag for dispute resolution.
 If test records determine that aggregate gradation or cleanness value is close to specification limit or outside the specification limits, sample and test concrete every 300 cu yd so that deductions may be taken for noncompliant material.

Materials Acceptance Sampling and Testing Requirements: Reclaimed Pavement

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
PULVERIZED R	OADBED (Section 30-2)			
Thickness	Thickness- Field Measurement	Field Measurement	Random location	3 random locations per lot	
Relative Compaction (% min)	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 6 in. of thickness	
FULL DEPTH RE	CLAMATION-FOAMED	ASPHALT (Section	n 30-3)		
Relative Compaction (% min)	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 6 in. of thickness	
Thickness	Thickness	California Test 531. 4- or 6-in diameter core, full thickness	3 random location per lot	See Section 4- 4004 of this manual	
FULL DEPTH RE	CLAMATION—Cement (Section 30-4)	1		<u> </u>
Thickness	Thickness- Core thickness measurement	California Test 531, 4- or 6-in diameter core, full thickness	3 random locations per lot	See Section 4- 4004 of this manual	
Cement application rate	Calibrated tray or equal	Building paper or pan of known area	Surface receiving cement	Each 40,000 sq ft, 2 per day minimum	To determine if application rate is within ± 5% o mix design rate
Relative Compaction (% min)	California Test 231	Sample for California Test 216	Project site in accordance with California Test 231	1 every 2,000 sq yd and test compaction at every 6 in. of thickness	

Notes:

^{1.} Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Seal Coats (1 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
ASPHALTIC EMULSI	ON AND ASPHA	LTIC EMULSION	FOR FLUSH CO	AT	
Various properties in accordance with Section 37 of Standard Specifications	See Section 37- 2.02A(4)(b)(ii) of Standard Specifications	1/2-gal plastic jug with screw-on lid	Transport tanker	Each shipment	Certificate of compliance required with each shipment
Asphaltic emulsion spread rate	CT 339	Per test method	Full width of boot truck	Once per project	
POLYMER MODIFIED	ASPHALTIC EN	JULSION			
Viscosity	AASHTO T 59				
Sieve Test	AASHTO T 59				
Demulsibility	AASHTO T 59	1-qt wide- mouth plastic	Transport tanker	Each shipment	Certificate of compliance required with each shipment
Torsional Recovery	California Test 332	jar with screw-on lid			
Penetration	AASHTO T 49				
Ring and Ball	AASHTO T 53				
ASPHALT MODIFIER	FOR ASPHALT	RUBBER BINDE	R		
Viscosity	ASTM D445	1-qt round wide-mouth can with friction top lid	Sample port on	1 random per	
Flash Point	ASTM D92	or 1-qt rectangular can with	tanker truck	project	
Molecular Analysis	ASTM D2007	screw-on lid			
CRUMB RUBBER MC	DIFIER FOR AS	PHALT RUBBER	BINDER		
Wire in CRM (max %)	CT 385	CRM scrap tire:			
Fabric in CRM (max %)	CT 385	Two 2.5 lb in gallon zip- lock bags		Minimum 1	
CRM particle length		CRM high natural: Two 2.5 lb in gallon zip- lock bags	CRM bulk bag	random per project	

Materials Acceptance Sampling and Testing Requirements: Seal Coats (2 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
CRM specific gravity	CT 208				
Natural rubber content in high nature CRM (%)	ASTM D297				
ASPHALT RUBBER	I BINDER OR MOD	I DIFIED ASPHAL	LΓ BINDER	:	
Cone Penetration		1-qt round	Asphalt feed	Production start-	Certificate of
Resilience		wide-mouth can with	line connecting to the HMA	up evaluation and 1 random	compliance required with each
Softening point		friction top lid	plant	per 5 samples	shipment
Asphalt Rubber Binder Viscosity	ASTM D7741	Five 1-qt round wide- mouth cans with friction top lids	Asphalt storage tank	The greater of 1 every 5 lots or once a day, see Remarks	For safety, engineer may witness contractor perform test
Base Asphalt Binder Properties	See Standard Specification Section 92	Five 1-qt round wide- mouth cans with friction top lids	Asphalt storage tank	The greater of 1 every 5 lots or once a day, see Remarks	Certificate of compliance required for each shipment; if asphalt binder source is not on approved list, sample and test asphalt before use
SCREENINGS/AGGR	EGATE FOR CH	P SEALS			
LA Rattler	California Test 211	50 lb in			
% Crushed Particles	AASHTO T 335	canvas bags or 5-gal	Stockpile	Once per project	
Film Stripping	California Test 302	buckets			
Sieve Analysis	California Test 202	20 lb	Cto almil-	Twice daily	
Cleanness Value	California Test 227	30 lb	Stockpile	Once daily	
SAND FOR FLUSH C	OAT				
Sieve Analysis	California Test 202	25 lb	Stockpile	Once per project	

Materials Acceptance Sampling and Testing Requirements: Seal Coats (3 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
CRACK TREATMEN	TS				
Crack Treatment Mate	erial				
Softening point	ASTM D36				
Cone penetration	_				
Resilience	ASTM D5329				-
Tensile adhesion	A31MID3329				
Asphalt compatibility		2 each 3-lb			
Flexibility	ASTM D3111	minimum	From crack treatment		Indicate the specified type of
Specific gravity	ASTM D70	samples in silicone	material	Once per project	crack treatment
Sieve test	See note in Section 37-6.01D(3)		dispensing wand		material on the TL-0101
SAND FOR CRACK T	REATMENT				A. A
Sieve Analysis	California Test 202	25 lb	Stockpile	Once per project	
SLURRY SEAL AGG	REGATE				
Los Angeles Rattler (loss at 500 revolutions)	California Test 211				
Percentage of Crushed Particles	California Test 205	50 lb	Stockpile	Once per project	
Film Stripping	California Test 302		,		
Durability Index	California Test 229				
Sieve Analysis	California Test 202, California Test 105	30 lb	Stockpile	Once daily	
Sand Equivalent	California Test 217				
MICRO-SURFACING	AGGREGATES				
Los Angeles Rattler (loss at 500 revolutions)	California Test 211				
Percentage of Crushed Particles	California Test 205	50 lb	Stockpile	Once per project	
Durability Index	California Test 302				

Materials Acceptance Sampling and Testing Requirements: Seal Coats $(4 \ of \ 4)$

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
Sieve Analysis	California Test 202	20.11	Otracka ila	Olail	
Sand Equivalent	California Test 217	30 lb	Stockpile	Once daily	

Note:

Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (1 of 6)

Test	Test Method	Sample Size & Container Type	Sampling Location (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks	
AGGREGATE	All Types o	f HMA					
Gradation (Sieve Analysis) (see Note 2)	AASHTO T 27, California Test 105, California Test 384		HMA plant	1 for each 750 tons, 1 per day minimum	Production start-up evaluation. Minimum 1 per day of paving		
Sand Equivalent	AASHTO T 176		HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation. Minimum 1 per day of paving	Not required for OGFC (open graded friction course)	
Percent Crushed Particles (Coarse)	AASHTO T 335	Combined six	HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 25,000 tons or less of paving		
Percent Crushed Particles (Fine)	AASHTO T 335	Combined six 20-lb canvas bags (see Note 3) or Batch 30 lb (proportioned per bin percentages)	HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 25,000 tons or less of paving		
LA Rattler (500 Revolutions)	AASHTO T 96		HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 50,000 tons or less of paving		
LA Rattler (100 Revolutions)	AASHTO T 96		po contagoo,	HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 50,000 tons or less of paving	
Fine Aggregate Angularity	AASHTO T 304, Method A			HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 50,000 tons or less of paving	Not required for OGFC or Minor HMA
Flat and Elongated Particles	ASTM D4791		HMA plant or before lime treatment	1 for each 750 tons, 1 per day minimum	Production start-up evaluation, and minimum 1 random for every 50,000 tons or less of paving	Not required for Minor HMA	
ASPHALT BIN	DER					•	
Various properties based on asphalt type used (see Standard Specifications Section 92)	See Standard Specifica -tions Section 92	1-qt round wide-mouth can with friction top lid	Asphalt feed line connecting the plant storage tanks	1 per day of HMA production	1 random for every 5 samples	Certificate of compliance required for each shipment; if asphalt binder source is not on approved list, sample and test asphalt before use	

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (2 of 6)

Test	Test Method	Sample Size & Container Type	Sampling Location (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks
ASPHALT RU	BBER BINDER			31		
Asphalt Rubber Binder Properties	See Standard Specifications Section 39- 2.03A(4)(e)(ii)	1-qt round wide- mouth can with friction top lid	Asphalt rubber feed line connecting to the HMA plant	1 every lot	Production start-up evaluation and 1 random per 5 samples	Certificate of compliance required for each lot
Asphalt Rubber Binder Viscosity	ASTM D7741	1-qt round wide- mouth can with friction top lid	Asphalt rubber feed line connecting to the HMA plant	1 every lot	1 every lot; see Remarks	For safety, engineer may witness contractor perform test
Base Asphalt Binder Properties	See Standard Specifications Section 92	1-qt round wide- mouth can with friction top lid	Asphalt storage tank	Each shipment	Production start-up evaluation and 1 random per 5 samples	Certificate of compliance required for each shipment; if asphalt binder source is not on approved list, sample and test asphalt before use
Asphalt Modifier Properties	ASTM D445 ASTM D92 ASTM D2007	1-qt round wide-mouth can with friction top lid. or 1-qt rectangular can with screw-on lid	Sample port on tanker truck	Each shipment	1 random per project	
Crumb Rubber Modifier (CRM) Properties	California Test 208, California Test 385, ASTM D297	CRM scrap tire: Two 2.5 lb in gallon zip-lock bags; CRM high natural: Two 2.5 lb in gallon zip-lock bags	CRM bulk bag	Each shipment	1 random per project	

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (3 of 6)

Test	Test Method	Sample Size & Container Type	Sampling Location (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks
HOT MIX ASF	PHALT: Type A					
Moisture Content	AASHTO T 329	10 lb, sealed metal container	Loose mix from behind the paver (see Note 4)	Production start- up evaluation, and minimum 1 per project	Production start-up evaluation, and minimum 1 per project during paving	Test within 1 hour of sampling
Asphalt Binder Content	AASHTO T 308, Method A	60 lb (see Note 5) (8x8x3=8 boxes,	Loose mix from behind the paver (see Note 4)	1 for each 750 tons, 1 per day minimum	Production start-up evaluation; minimum 1 per day of paving	
Maximum Theoretical Density	AASHTO T 209	8x8x4=6 boxes, 8½x8½x4½= 4 boxes) (see Note 5)	Loose mix from behind the paver (see Note 4)	1 for each 750 tons, 1 per day minimum	Production start-up evaluation. 1 random test per day of paving	
Air Void Content	AASHTO T 269	100 lb (see Note 5) (8x8x3=12 boxes, 8x8x4=10 boxes, 8½x8½x4½=	Loose mix from behind the paver (see Note 4)	Production start- up evaluation, 1 every 25,000 tons of paving	Production start-up evaluation, and minimum 1 random for every 25,000 tons of paving	
Voids in Mineral Aggregate	SP-2 Asphalt Mixture Volumetrics		Loose mix from behind the paver (see Note 4)	Production start- up evaluation, 1 every 25,000 tons of paving	Production start-up evaluation, and minimum 1 random for every 25,000 tons of paving	
Dust Proportion	SP-2 Asphalt Mixture Volumetrics	8 boxes)	Loose mix from behind the paver (see Note 4)	Production start- up evaluation, 1 every 25,000 tons of paving	Production start-up evaluation, and minimum 1 random for every 25,000 tons of paving	
Hamburg Wheel Tracker	AASHTO T 324 (Modified)	70 lb (see Note 5) (8x8x3=9 boxes, 8x8x4=7 boxes, 8½x8½x4½= 6 boxes)	Loose mix at plant, truck, or windrow	Production start- up evaluation, 1 every 10,000 tons of paving	Production start-up evaluation, and minimum 1 random for every 10,000 tons or less of paving	Not required for Minor HMA
Moisture Susceptibility	AASHTO T 283	140 lb (see Notes 5 & 6) (8x8x3=18 boxes, 8x8x4=15 boxes, 8½x8½x4½= 12 boxes)	Loose mix at plant, truck, or windrow	Production start- up evaluation, 1 every 50,000 tons of paving	Production start-up evaluation, and minimum 1 random test for every 50,000 tons of paving	Test for dry strength and wet strength; not required for Minor HMA

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (4 of 6)

Test	Test Method	Sample Size & Container Type	Sampling (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks
HOT MIX ASPHAL	T: With RAP/R.	AS				
Binder Recovery	AASHTO T 164 ASTM D1856	10 lb (8x8x3=1 box, 8x8x4=1 box, 8½x8½x4½ =1 box)	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, 1 every 25,000 tons of paving	1 random for every 25,000 tons or less of paving	
RUBBERIZED HO	T MIX ASPHAL	T: Gap Graded	I	<u>. I </u>	.	1
Moisture Content	AASHTO T 329	10 lb, sealed metal container	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, and minimum 1 per project	Production start- up evaluation, and minimum 1 per project during paving	Test within 1 hour of sampling
Asphalt Binder Content	AASHTO T 308, Method A	60 lb (see Note 5) (8x8x3=8 boxes,	Loose mix from behind the paver (see Note 4)	1 for each 750 tons, 1 per day minimum	Production start- up evaluation; 1 random test per day of paving	
Maximum Theoretical Density	AASHTO T 209	8x8x4=6 boxes, 8½x8½x4½ =4 boxes)	Loose mix from behind the paver (see Note 4)	1 for each 750 tons, 1 per day minimum	Production start- up evaluation; minimum 1 per day of paving	
Air Void Content	AASHTO T 269	100 lb	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, 1 every 25,000 tons of paving	Production start- up evaluation, and minimum 1 random test for every 25,000 tons of paving	
Voids in Mineral Aggregate	SP-2 Asphalt Mixture Volumetrics	(see Note 5) (8x8x3=12 boxes, 8x8x4=10 boxes, 8½x8½x4½	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, 1 every 25,000 tons of paving	Production start- up evaluation, and minimum 1 random test for every 25,000 tons of paving	
Dust Proportion	SP-2 Asphalt Mixture Volumetrics	=8 boxes)	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, 1 every 25,000 tons of paving	Production start- up evaluation, and minimum 1 random test for every 25,000 tons of paving	
Hamburg Wheel Track	AASHTO T 324 (Modified)	75 lb (see Note 5) (8x8x3=9 boxes, 8x8x4=7 boxes, 8½x8½x4½ =6 boxes)	Loose mix at plant, truck, or windrow	Production start-up evaluation, 1 every 10,000 tons of paving	Production start- up evaluation, and minimum 1 random test for every 10,000 tons or less of paving	

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (5 of 6)

Test	Test Method	Sample Size & Container Type	Sampling (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks
RUBBERIZED HOT	MIX ASPHALT	: Gap Graded	(continued)			
Moisture Susceptibility	AASHTO T 283	75 lb (see Notes 5 & 6) (8x8x3=18 boxes, 8x8x4=15 boxes, 8½x8½x4½ =12 boxes)	Loose mix at plant, truck, or windrow	Production start-up evaluation, 1 every 50,000 tons of paving	Production start- up evaluation, and minimum 1 random test for every 50,000 tons of paving	Test for dry strength and wet strength
OPEN GRADED FR	ICTION COURS	SE (OGFC)				
Asphalt Binder Content	AASHTO T 308, Method A	20 lb (see Note 5) 4, 1-gal metal containers with friction lids	Loose mix from behind the paver (see Note 4)	1 for each 750 tons, 1 per day minimum	Production start- up evaluation; minimum 1 per day of paving	
Moisture Content	AASHTO T 329	10 lb, sealed metal container	Loose mix from behind the paver (see Note 4)	Production start-up evaluation, and minimum 1 per project	Production start- up evaluation, and minimum 1 per project during paving	Test within 1 hour of sampling
BONDED WEARING	G COURSE: Ga	p Graded (BW	C-G) (See Note 7)		
Asphalt Binder Content	AASHTO T 308, Method A	20 lb (see Note 5) 4, 1-gal metal containers with friction lids	Loose mix at plant	1 for each 750 tons, 1 per day minimum	Production start- up evaluation. Minimum 1 per day of paving	
Moisture Content	AASHTO T 329	10 lb sealed metal container	Loose mix at plant	Production start-up evaluation, and minimum 1 per project	Production start- up evaluation, and minimum 1 per project during paving	Samples should be tested within 1 hour of sampling
PAVEMENT DENSI	ΤΥ					
Density of cores (% of maximum theoretical density) (see Note 8)	California Test 375	4- or 6-in cores	Final layer, cored to the specified total paved thickness	1 for each 250 tons	1 for each 250 tons	Density applies to HMA thickness of 0.15 ft or greater

Materials Acceptance Sampling and Testing Requirements: Asphalt Concrete (6 of 6)

Test	Test Method	Sample Size & Container Type	Sampling Location (See Note 1)	Sampling Frequency	Acceptance Test Frequency	Remarks
PAVEMENT S	MOOTHNESS					
Straightedge	N/A	N/A	Pavement surface; see Note 9	Entire final surface; see Remarks	Entire final surface; see Remarks	Areas exempt from Inertial Profiler
Inertial Profiler for Mean Roughness Index and Areas of Localized Roughness	California Test 387 AASHTO R 56 & AASHTO R 57	Each 0.1 mile	Pavement surface	Entire final surface	Entire final surface; see Remarks	Entire final surface excluding areas requiring straightedge; use contractorfurnished profiles for IRI values within 10% of Caltrans' IRI values
TACK COAT			,			-
Asphalt Binder	Based on asphalt type used (see Standard Specifications Section 92)	1-qt round wide-mouth can with friction top lid	Spray bar on asphalt distributor truck	Each truck load	1 random per project	
Asphaltic Emulsion	Based on emulsion type used (see Standard Specifications Section 94)	1/2-gal plastic jug with screw- on lid	Spray bar on emulsion distributor truck	Each truck load	1 random per project	
Spread Rate	California Test 339	N/A	Pavement	N/A	As necessary for verification of tack coat spread rate	Verify tack coat spray rate is sufficient to meet the minimum specified residual rate. (see example in Section 4-9403, "During the Course of Work," in this manual)

Notes

- 1. Refer to California Test 125 for sampling procedures.
- 2. When using RAP, RAS or RAP/RAS, adjust gradation by the correction factor determined under California Test 384.
- 3. Store three 20-lb canvas bags for dispute resolution.
- Sampling HMA behind the paver is the preferred location. You may also take samples from the windrow, production plant, or truck.
- 5. Sample sizes are based on split samples—one sample for acceptance testing, and one for dispute resolution. Store one-half of the boxes or cans for dispute resolution.
- 6. Contractor ships directly to district material laboratory.

- 7. For BWC using RHMA-G, RHMA-O, or HMA-O, sampling and testing must comply with requirements for RHMA-G, RHMA-O, or HMA-O
- 8. Determine percent of theoretical maximum density under California Test 375, except use AASHTO T 275 to determine in-place density of each core and AASHTO T 209, Method A to determine theoretical maximum density instead of calculating maximum density.
- density of each one and restriction of a large density of each of the control of

Materials Acceptance Sampling and Testing Requirements: Concrete Pavement

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
CONCRETE		1			
Modulus of Rupture (28- days)	California Test 523	2 beams of 6x6x32 in. for centerpoint loading or 6x6x20 in. for third-point loading	Concrete truck discharge chute	1 set per age for each 1,000 cu yd, 1 per day minimum; see Remarks and Note 2	Recommend frequency of every 2,000 cu yd if after 10 sets all tests are in compliance
Air Content	California Test 504	See test method	Concrete truck discharge chute	1 every day of production; see Remarks	Only test when air entrainment is specified
PAVEMENT					
Thickness	California Test 531	4-in. diameter core, full thickness of pavement	See Section 4- 4004, "Level of Inspection," of this manual	1 every 1,200 sq yd	
Dowel Bar Alignment and Concrete Consolidation	Measurement and Inspection	4-in. diameter core size	Transverse pavement joints	1 test every 700 sq yd; see Remarks	Each test consists of 2 cores, one on each end of dowel bar
Tie Bar Alignment and Concrete Consolidation	Measurement and Inspection	4-in. diameter core size	Longitudinal pavement joints	1 test every 4,000 sq yd; see Remarks	Each test consists of 2 cores, one on each end of tie bar
Coefficient of Friction	California Test 342	N/A	Pavement surface	1 test for each day of paving; see Remarks	Each test consists of 5 measurements
Smoothness - Straightedge	Measurement with 12-ft straightedge	N/A	Pavement surface	Entire final surface requiring straightedge	
Smoothness - Inertial Profiler for Mean Profile Index and Areas of Localized Roughness	AASHTO R 56, AASHTO R 57, and California Test 387	0.1 mile	Pavement surface	Entire final surface; see Remarks	Entire final surface excluding specified areas

- Notes:
 Refer to California Test 125 for sampling procedures.
 If concrete modulus of rupture is close to specification limit or outside the specification limits, sample and test concrete every 1,000 cu yd so that deductions may be taken for noncompliant material.

Materials Acceptance Sampling and Testing Requirements: Existing Concrete Pavement

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
INDIVIDUAL S	LAB REPLACEN	IENT WITH RAPID	STRENGTH CONCR	RETE (Section 41-9)	
Coefficient of Friction	California Test 342	N/A	Pavement surface	1 every 1,200 sq yd; see Remarks	Each test consists of 5 measurements
Smoothness - Straightedge	Measurement with 12-ft straightedge	N/A	Pavement surface	Entire final surface; see Remarks	Areas exempt from Inertial Profiler
Modulus of rupture (3-days)	California Test 524	3 beams of 6x6x20 inches	Concrete truck discharge chute	1 per shift	

Notes:
1. Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Concrete Structures

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
JOINT SEALS	TYPE B (Section	n 51-2.02C(2))			
Various properties; must comply with Standard Specifications Section 51- 2.02C(2)	See Standard Specifications Section 51- 2.02(C)	1 piece, 3 ft	Job site	Each lot; see Remarks	Certificate of compliance and certified test report required for each lot; test report must include the seal movement rating, manufacturer minimum uncompressed width and test results; submit samples at least 30 days before use
JOINT SEALS	Type A and Typ	e AL (Section 51-2	2.02B)		
Various properties; must comply with Standard Specifications Section 51- 2.02B(2)	See Standard Specifications Section 51- 2.02B(2)	1 qt of each component and primer	Job site	1 sample from each component of each batch	Certificate of compliance required for each batch of sealant; submit samples at least 30 days prior to use

Notes:

^{1.} Refer to California Test 125 for sampling procedures.

Materials Acceptance Sampling and Testing Requirements: Concrete (1 of 6)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
AGGREGATE	: Coarse Aggreg	ate			
Los Angeles Rattler (loss at 500 revolutions)	California Test 211	See Note 2	Stockpile	Prior to production and minimum 1 random test for every 25,000 cu yd; see Remarks	1 for every 4,000 cu yd, if initial test shows abrasion loss greater than 40%
Cleanness Value	California Test 227	25 lb	Stockpile	Prior to production and minimum 1 for every 600 cu yd, 1 per day minimum; see Remarks	Recommend 1 acceptance test per day if 3 consecutive results exceed 80; increase sampling to 1 for every 300 cu yd (deductive lot) with engineer's authorization
Sieve Analysis	California Test 202	50 lb	Belt Feed	Prior to production and minimum 1 for every 600 cu yd, 1 per day minimum; see Remarks	Recommend 1 acceptance test per day if 3 consecutive results are within operating range; increase sampling to 1 for every 300 cu yd (deductive lot) with engineer's authorization
AGGREGATE:	Fine Aggregate				
Organic Impurities	California Test 213	See Note 2	Stockpile	Prior to production or when contamination is suspected	
Durability	California Test 229	See Note 2	Stockpile	Prior to production	
Sand Equivalent	California Test 217	25 lb	Stockpile	Prior to production and minimum 1 for every 600 cu yd, 1 per day minimum; see Remarks	Recommend 1 acceptance test per day if 3 consecutive results exceed 80; increase sampling to 1 for every 300 cu yd (deductive lot) with engineer's authorization
Sieve Analysis	California Test 202	50 lb	Belt feed	Prior to production and minimum 1 for every 600 cu yd, 1 per day minimum; see Remarks	Recommend 1 acceptance test per day if 3 consecutive results are within operating range; increase sampling to 1 for every 300 cu yd (deductive lot) with engineer's authorization

Materials Acceptance Sampling and Testing Requirements: Concrete (2 of 6)

Concrete, Except Winor Concrete and Rapid Strength Concrete							
Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks		
AGGREGATE:	Coarse & Fine Ag	gregate					
Specific Gravity and Absorption	California Test 206, California Test 207	See Note 2	Stockpile	Prior to production and when aggregate source changes			
Soundness	California Test 214	See Note 2	Stockpile	Prior to production	Soundness for fine aggregate waived if durability is ≥ 60		
Sieve Analysis (combined gradation determined with fine and coarse aggregate sieve analyses)	California Test 202		N/A	Prior to production and minimum 1 for every 600 cu yd, 1 per day minimum; see Remarks	Recommend 1 acceptance test per day if 3 consecutive results are within operating range. Increase sampling to 1 for every 300 cu yd (deductive lot) with engineer's authorization		
CEMENTITIOUS	MATERIALS	1			·		
Cement, various properties; must comply with Standard Specifications Section 90- 1.02B(2)	See Standard Specifications Section 90- 1.02B(2)	8 lb	Concrete plant	Sample each 100 tons of cement, 2 per day maximum; see Remarks	Cement must be on Authorized Material List; cement accepted based on certificate of compliance with each shipment; recommend 1 verification test per 5 samples		
Supplementary Cementitious Materials (SCM), various properties; must comply with Standard Specifications Section 90- 1.02B(3)	See Standard Specifications Section 90- 1.02B(3)	8 lb	Concrete plant	Sample each 100 tons of SCM, 2 per day maximum; see Remarks	SCMs must be on Authorized Material List; SCM accepted based on certificate of compliance with each shipment; recommend 1 verification test per 5 samples		

Materials Acceptance Sampling and Testing Requirements: Concrete (3 of 6)

Test	Test Method	Sample Size & Container Size	Sampling Location (See Note 1)	Acceptance Test Frequency	Remarks
WATER					
Chlorides	California Test 422	Clean 2-qt plastic jug with	At point of use	1 per source;	Water supplies for domestic use do not
Sulfates	California Test 417	lined, sealed lid	At point of use	see Remarks	need to be tested
Setting Time	ASTM C 191 or ASTM C 266				
Mortar Compressive Strength	ASTM C109	Contact METS for required	At point of use	1 per source;	Water supplies for domestic use do not
Coloring Agents	Must comply with Standard	quantity of water sample	The point of doo	see Remarks	need to be tested
Alkalis	Specifications				
Specific Gravity	Section 90- 1.02D				
ADMIXTURES:	Air Entraining A	gent			
Air entraining properties Must comply with Standard Specifications Section 90- 1.02E	See Standard Specifications Section 90- 1.02E	1-qt can or plastic bottle of liquid, 2 lb of powder	Concrete plant	Sample each shipment; see Remarks	Must be on Authorized Material List and certificate of compliance must accompany each shipment; recommend 1 verification test per 5 samples
CHEMICAL AD	MIXTURE: Water	Reducers or Set	Retarders		
Claimed properties, chloride identification	ASTM C494 Type A, B, D, F or Type G California Test 415	1-qt can of liquid, 2 lb of powder	Concrete plant	Sample each shipment; see Remarks	Must be on Authorized Material List and certificate of compliance must accompany each shipment; recommend 1 verification test per 5 samples
CONCRETE fo	r Pavement and S	Structures			
Shrinkage	AASHTO T 160 Modified See Standard Specifications Section 90- 1.01D(3)	Set of three: 4x4x111/4 in.	During mix design process	Prior to production; see Remarks	Engineer may use contractor-provided test result for acceptance; test results must be within 3 years of contract authorization date

Materials Acceptance Sampling and Testing Requirements: Concrete (4 of 6)

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
CONCRETE D	esignated Comp	ressive Strength 3	3600 psi or Greater		L
Yield	California Test 518	See test method	Concrete truck discharge chute; see Note 3	As necessary to assure accuracy of mix design; minimum 2 per each mix design	No deductions for cement content will be made based on the results of California Test 518
Concrete Uniformity	ASTM C143, California Test 533	See test method	Concrete truck discharge chute; see Note 3	When compressive test specimen is fabricated and when consistency or uniformity is questionable, minimum 2 per day	
Concrete Uniformity	California Test 529	100 lb	Concrete truck discharge chute; see Note 3	When uniformity is questionable	
Compressive Strength	ASTM C172, California Test 540	1 set of 2 cylinders 6x12 in. for each test	Concrete truck discharge chute; see Note 3	1 set per age for every 300 cu yd concrete or as required for acceptance, minimum 1 set per project; see Remarks	For trial batches, see Standard Specifications or job special provisions and Section 6-3, "Field Tests," of this manual
Air Content	California Test 504	See test method	Concrete truck discharge chute; see Note 3	1 every 4 hours of production and when test specimens are fabricated; see Remarks	Where air is specified for freeze-thaw resistance, a minimum of 1 every 30 cu yd
CONCRETE W	ITH COMPRESS	IVE STRENGTH LI	ESS THAN 3,600 psi		
Concrete Uniformity	ASTM C143, California Test 533	See test method	Concrete truck discharge chute; see Note 3	When compressive test specimen is fabricated and when uniformity is questionable	
Concrete Uniformity	California Test 529	100 lb	Concrete truck discharge chute; see Note 3	When uniformity is questionable	
Compressive Strength	California Test 540, California Test 521	1 set of 2 cylinders, 6x12 in., for each test	Concrete truck discharge chute; see Note 3	1 set per age for every 300 cu yd, minimum 1 set per project	
Air Content	California Test 504	See test method	Concrete truck discharge chute; see Note 3	When compressive test specimens are fabricated; see Remarks	Where air is specified for freeze-thaw resistance, a minimum of 1 every 100 cu yd

Materials Acceptance Sampling and Testing Requirements: Concrete $(5 \ of \ 6)$

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
CURING COMP	OUND				
Curing Compound; must comply with Standard Specifications Section 90- 1.03B(3)	ASTM C309	1-qt can	At time of use; see Note 1	1 every shipment; see Remarks	Each shipment must have certificate of compliance that includes: 1. Test results for tests specified in Section 90-1.01D(6) of Standard Specifications 2. Certification that material was tested within 12 months before use
CEMENTITIOUS	MATERIALS			-	
Cement, various properties; must comply with Standard Specifications Section 90- 1.02B(2)	See Standard Specifications Section 90- 1.02B(2)	8 lb	Concrete plant	Sample and test if cement quality is questionable; see Remarks	Cement source must be shown on Authorized Material List; certificate of compliance must accompany each cement shipment
Supplementary Cementitious Materials (SCM), various properties; must comply with Standard Specifications Section 90- 1.02B(3)	See Standard Specifications Section 90- 1.02B(3)	8 lb	Concrete plant	Sample and test if SCM quality is questionable; see Remarks	SCM source must be shown on Authorized Material List; certificate of compliance must accompany each SCM shipment
ADMIXTURES:	Air Entraining A	gent			
Air entraining properties; must comply with Standard Specifications Section 90-1.02E	See Standard Specifications Section 90- 1.02E	N/A	N/A	See Remarks	Must be on Authorized Material List and certificate of compliance must accompany each shipment
CHEMICAL ADM	MIXTURES: Wate	er Reducers or Set	Retarders		
Claimed properties, chloride identification	ASTM C494 Type A, B, D, F or Type G California Test 415	N/A	N/A	See Remarks	Must be on Authorized Material List and certificate of compliance must accompany each shipment

Materials Acceptance Sampling and Testing Requirements: Concrete (6 of 6)

Minor Concrete

A CONTROL OF THE PARTY OF THE P	1	T			
Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
CONCRETE					
Yield	California Test 518	See test method	Concrete truck discharge chute; see Note 3	As necessary to assure accuracy of mix design; minimum 1 per each mix design; see Remarks	No deductions for cement content will be made based on the results of California Test 518
Compressive Strength	California Test 540, California Test 521	1 set of 2 cylinders, 6x12 in., for each test	Concrete truck discharge chute; see Note 3	Sample and test if concrete quality is questionable; minimum 1 per mix design; see Remarks	Minor concrete must have the strength described or 2,500 psi, whichever is greater; see Standard Specifications Section 90- 1.02A
Air Content	California Test 504	See test method	Concrete truck discharge chute; see Note 3	Where air is specified for freeze-thaw resistance, a minimum of 1 every 100 cu yd	Where air is specified for freeze-thaw resistance, a minimum of 1 every 100 cu yd
CURING COM	POUND			, , , , , , , , , , , , , , , , , , , ,	
Curing Compound; must comply with Standard Specifications Section 90- 1.03B(3)	ASTM C309	1-qt can	At time of use; see Note 1	1 every shipment; see Remarks	Each shipment must have certificate of compliance that includes: 1. Results for tests specified in Section 90-1.01D(6) of Standard Specifications 2. Certification that material was tested within 12 months before use

Notes:

Refer to California Test 125 for sampling procedures.
 For initial testing, provide 100 lb of 1-1/2 in. x 3/4 in., 75 lb of 3/4 in. x No. 4, 75 lb of pea gravel, and 50 lb of sand. Use this material for California Test 202, 206, 207, 211, 213, 214, 217, 227 and 229.
 Refer to California Test 539 for method of sampling fresh concrete.

Materials Acceptance Sampling and Testing Requirements: Miscellaneous Materials (1 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
BARBED WIRE	E AND WIRE MES	H FENCES (Sect	ion 80-2)		
Barbed Wire, various properties; must comply with Standard Specifications Section 80- 2.02D	ASTM A121	1 yd length	Job site	As necessary for verification if quality is questionable	
BOLTS AND H	ARDWARE (Sect	ion 75)			
		2 samples each diameter		Each lot	Sample and test if not previously inspected at the source
CHAIN LINK F	ENCES (Section 8	30-3)			
Wire Mesh, various properties; must comply with Standard Specifications Section 80	ASTM A116, Class 1	2 ft width	Job site	Each lot for verification if quality is questionable; see Remarks	Certificate of compliance required for vinyl clad fencing
CONCRETE PI	PE (Section 65)				
Compliance with specifications		Contact METS for instructions		Contact METS for instructions	Sample and test if not previously inspected at source
CONDUIT (Sec	tion 86-1.02B)	<u> </u>			
Conduit, various properties; must comply with Standard Specifications Section 86- 1.02B	See Standard Specifications Section 86- 1.02B	2 ft. long from center of length, 2 samples each size	Job site	As necessary for verification if quality is questionable	
ELECTRICAL (CONDUCTORS A	ND CABLES (Sec	tion 86-1.02F)		
Electrical Conductors and Cables, various properties; must comply with Standard Specifications Section 86- 1.02F	See Standard Specifications Section 86	2 ft. long, include markings, 2 samples per gauge	Job site	Each lot for verification if quality is questionable	

Materials Acceptance Sampling and Testing Requirements: Miscellaneous Materials (2 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
EXPANSION J	OINT FILLER				
Compliance with specifications		6 in. long, full width of sheet		Each 1,000 sq ft not less than 2 per shipment	
GEOSYNTHET	ICS (Section 96)			***************************************	
Various properties; must comply with Standard Specifications Section 96	See Standard Specifications Section 96	1 piece, 3 ft x full width of roll	Job site	Each lot for verification if quality is questionable. See Remarks	Certificate of compliance required for each lot; unroll at least 1 circumference before sampling
PAINT (Section	ו 91)				
Paint, various properties; must comply with Standard Specifications Section 91	See Standard Specifications Section 91	For miscellaneous painting, 1 qt (see Section 6-2 of this manual)	Job site	Each batch; see Remarks	If less than 20 gallons, testing not required and resident engineer must field release. Zinc-rich primer must be on the Authorized Material List
PAVEMENT MA	ARKERS (Section	ı 81-3)		***************************************	
Pavement Markers, various properties; must comply with Standard Specifications Section 81-3	See Standard Specifications Section 81-3	20 markers	Job site	As necessary for verification if quality is questionable; see Remarks	Each shipment must have certificate of compliance
PERMEABLE N	//ATERIALS: (Sed	tion 68-2.02F)			
Durability Index	California Test 229	50 lb	Stockpile	Prior to use	
Sieve Analysis	California Test 202	50 lb	Stockpile	Prior to use,1 every day	
PERMEABLE N	/IATERIALS: Clas	s 3 (Section 68-2	2.02F)		
Crushed Faces	California Test 205	50 lb	Stockpile	Prior to use	
PRESTRESSE	TENDON GROU	JT (Section 50)			The state of the s
Efflux time	California Test 541	One 6x12 in. cylinder mold can	From batch immediately after mixing for prequalification, thereafter from outlet end of tendon and/or storage tank	At the start of each day's work, and thereafter 1 test per each 5% of ducts; see Remarks	Repeat acceptance tests whenever source of material is changed

Materials Acceptance Sampling and Testing Requirements: Miscellaneous Materials (3 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
RAISED BARS	(PRECAST)		*		
Compliance with specifications		1 unit or full size bar		Each lot	Sample and test if not previously inspected at the source
REINFORCING	STEEL (Section	52)			
Reinforcing Steel, various properties	See Standard Specifications Section 52	2 samples, 30 in., except 40 in. for No. 14 and No. 18	Job site	As necessary for verification if quality is questionable; see Remarks	Each shipment must be accompanied by a certificate of compliance
SLOPE PROTE	ECTION (Section	72)			
Size	N/A		Quarry or stockpile	As required for acceptance; see Remarks	Adequate size of slope protection documented by measuring or weighing the material
Apparent Specific Gravity Absorption	California Test 206 California Test 206	75 lb	Quarry or stockpile	Prior to use	
Durability Index	California Test 229				
STEEL PRODU	JCTS				
		Contact METS for instructions		Contact METS for instructions	
STRUCTURAL	STEEL AND MIS	CELLANEOUS ME	TAL (Sections 55		
		2 samples, 30-in., cut parallel to direction of rolling		Each heat or melt or 10 tons or fraction	Sample and test if not previously inspected at the source
STRUCTURAL	STEEL COATING	SS (Section 59)			
Paint, various properties; must comply with Standard Specifications Section 59	See Standard Specifications Section 59	For bridge or major structure, send an unopened 5-gal can	Job site	Each batch; see Remarks	Unused portion of 5-gal sample will be returned to job; see Section 6-2, "Acceptance of Manufactured or Fabricated Materials and Products," of this manual

Materials Acceptance Sampling and Testing Requirements: Miscellaneous Materials (4 of 4)

Test	Test Method	Sample Size & Container Size	Sampling Location	Acceptance Test Frequency	Remarks
WATER-PROO	FING MATERIALS	S (Section 54)			
Glass Fiber	ASTM D1668, Type 1	9 sq ft of asphalt saturated cotton fabric	Job site	1 sample from each lot	
Asphalt	ASTM D449	5 lb of asphalt	Job site	1 sample from each lot	
Primer	ASTM D41	1 qt of asphalt primer	Job site	1 sample from each lot	
WELDED WIRE	REINFORCEMEN	NT (Section 52-1.	02C)		
Welded Wire Reinforcing Steel, must comply with Standard Specifications Section 52- 1.02C	ASTM A 1064/A 1064M	9 sq ft	Job site	As necessary for verification if quality is questionable; see Remarks	Each shipment must be accompanied by a certificate of compliance